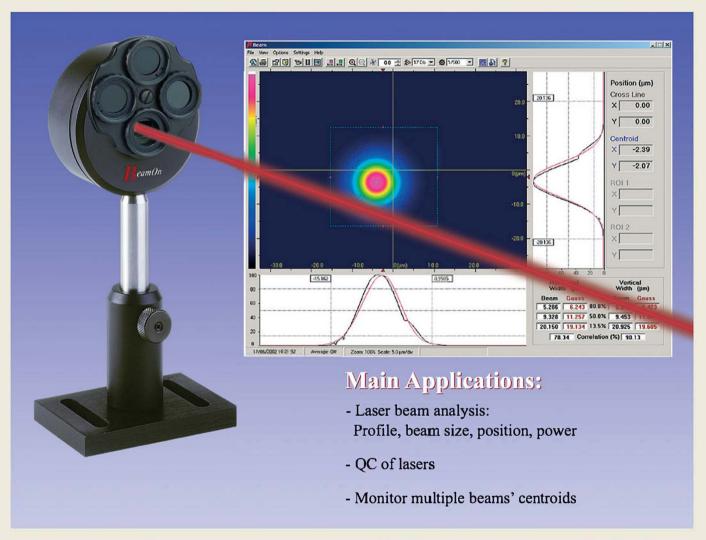
# eamOn CCD Beam Profiler



# Expanding your profiling capabilities

- Patented technology: Wide dynamic range enabled by double sampling technology
- Versatile: A complete test station, measures both CW and pulsed beams
- Flexible: A wide spectral response from deep UV (190nm), VIS and up to 1550nm
- **Portable:** Based on a USB 2.0 attachment for notebooks (no need for external power supply)
- **Easy to use:** user-friendly software, on-line help routine

# Main Software Features

- Real time beam size and gausian fit
- 2D/3D plots of beam in real time
- Software controlled electronic shutter & gain
- Video with playback, snapshot files
- Data exporting to another computer via RS232 / TCP-IP
- Data logging with detailed statistics
- Control DLL for a costum application
- Automatic Pass/Fail analysis report



# **DUMA OPTRONICS LTD.**

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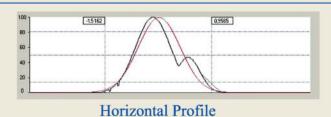


# **System Presentations**

BeamOn provides an extensive range of graphical presentations and analysis of laser beam parameters.

## **Beam Profiles and Width**

Two types of profiles are being displayed; **Sum Profiles**-Displays the two orthogonal profiles, one along the vertical axis and one along the horizontal axis. Each profile is composed of a summation of rows and columns at a beam cross-section.



<u>Line Profiles</u>-Displays the beam contour along a line parallel to the vertical and horizontal axes. These two orthogonal lines are designated as a cross hair cursor on the image plane and can be moved along the working area.

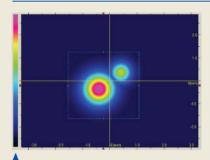


Results

Beam widths are digitally displayed for any three user selected clip levels.

A Gausian fit profile can be overlaid on profiles in real time, while the correlation and fit values are displayed digitally. A Top Hat profile presentation and fit is also available.

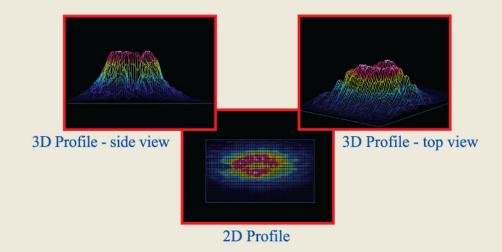
# 2D and 3D Intensity Plots



The Projection function provides either a 2D or a 3D plot of the beam intensity profile. A zooming feature enables magnification of the displayed image. It is possible to control the 3D plot wire density. For a weak beam image, even at max shutter and gain settings. Use the beam intensity pallet to optimize color display.

Beam Intensity Pallet

The 2D/3D plots can be rotated along the beam optical axis, as well as be flipped. This feature enables the user to view the image from various angles around the beam.



## **Power Measurement**

The beam power is displayed as a digital readout at the status bar. A power calibration function allows the user enter a "base" power value. In subsequent captured images the summed intensity of all pixels will be proportional to this value.

BeamOn provides an extensive range of laser beam parameters calculation and analysis.

# **Beam Position**

The beam centroid is continuously monitored relative to the center of CCD head. Three Regions of Interest (ROI) can be defined by the user, thus enabling the user to monitor up to 3 beams' centroids simultaneously.

#### **Detailed Statistics**

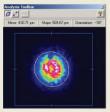
The information in Statistics screen is updated in real time and is useful for analyzing beam characteristics. It lists the information in a table format and shows the actual measurement values, as well as the MIN (minimal measurement), MAX (the maximal measurement), AVER (the averaged value), and STD (the standard deviation) of several parameters which are crucial for beam analysis:

- Centroid (H / V profiles)
- Beam Peak (H / V Proflies)
- Beam width at 3 clip levels (H / V Profiles)
- Correlation to Gausian profile (H / V Profiles)
- Power (mW)

Statistics	Table 1			1000000	
	Current	MIN	MAX	AVER	STD
Centroid (µm)					
Horizontal	406.63	406.57	406.64	406.61	0.188
Vertical	17.90	17.88	17.97	17.93	0.026
Beam Peak (µm)					
Horizontal	461.63	434.47	461.63	439.56	10.947
Vertical	24.90	24.90	24.90	24.90	0.002
Horizontal Profile					
Width (µm) (80.0%)	110.48	107.77	110.48	108.87	0.679
Width (um) (50.8%)	307.42	306.90	307.43	307.21	0.112
Width (um) (13.5%)	489.11	486.41	489.11	487.74	0.638
Vertical Profile			2		7
Width (µm) (80.0%)	247.17	247.09	247.45	247.24	0.137
Width (um) [50.0%]	306.73	306.64	306.84	306.74	0.096
Width (um) [13.5%]	471.92	471.61	472.06	471.92	0.059
Consistion (%)	7.00			2000	A DOMESTIC
Horgontal	85.31	85.25	85.36	85.30	0.038
Vertical	83.81	83.78	83.82	83.80	0.033
Power [n/w]	0.606	0.592	0.611	0.602	0.005
Cross Center (µm)	0.5555		100000000000000000000000000000000000000	77777	
Horizontal	434.47				
Vertical	66.40				
ROI1 Centroid [µm]	August A	200000000	i numer	03340000	1 0000
Horzontal	926.52	926.52	929.10	927.76	0.98
Vertical	1151.77	1150.34	1152.17	1151.54	0.20
RDI1 Beam Peak (µm)					
Horzonial	887.05	814.64	1031.87	911.94	62.58
Vertical	1112.20	1045.80	1261.60	1154.74	70.45
RDI2 Centroid (µm)					
Horizontal	1345.89	1343.88	1345.89	1345.04	0.71
Vertical	526.34	524.17	526.46	525.54	0.84
RDI2 Beam Peak: (µm)					
Horizontal	1249.11	1240.06	1466,34	1284.18	75.43
Vertical	581.00	448.20	647.40	516.68	52.01
			-	Reset	Help

**Statistics** 

# Analysis and QA Testing



Perchips and Print Ignored Distress (m) 447/04 x 25937 447/04 x 25957 1098 22

Elipse estimation

Distance measurement

Test Data						
Clip Level 13.5%						
		Min	Max	Neasured Value	Pais/Fall	
▼ ContoidX (Horizontal)	(and	-2000.0	20000	-1137:53	Pass	
Certoid Y [Vertical]	(uni)	1900 0 🚊	19000	97.76	Pass	
▼ RDI1X(Hoszcelal)	(m)	-2000 0 🚉	20000 🛨	-2300.50	Pass	
▼ R0I1Y(Vertical)	(and	1900.0	19000	1496.00	Pass	
▼ RDI2X(Hokzorfal)	(and	-2000.0	20000 🛨	-2101.96	Pass	Tes
R012Y (Vertical)	(uni)	1900 0 4	19000	1251.96	Pass	
✓ Width×(Hotzonial)	(ani)	0.0 4	27000 🛨	3175.200	Fall	
✓ Width Y (Vertical)	(and	0.0	19000 -	2620.906	Fail	
Gaussian X (Hotzonial)	(uni)	0.0	57000 +	4251.066	Pass	
▼ Gaussian Y (Vertical)	(and	0.0	35000 +	3943.478	Fail	
Constation X (Hotizontal)	(3)	0.0	100.0 +	49.274	Pass	
▼ Consistion Y (Vertical)	(3)	0.0	100.0	57.717	Pass	

The software enables a best fit to an elipse as well as direct distance measurement.

The <u>Elipse function</u> calculates the best-fit elipsoid for the examined beam. The major and minor axes of the fit elipse are calculated as well as the orientation of the major axes of the fit.

The <u>Distance measurement function</u> calculates the distance between any two points on the beam image, the points are being selected by the user.

The <u>Test routine</u> allows the user to test a laser beam based on user-defined Pass/Fail criteria. The test results are calculated for any one of the beam calculated parameters.

The <u>Power in the Bucket function</u> enables accurate power measurement in a specific area defined by the user (circle, ellipse or rectangle) on the beam image.

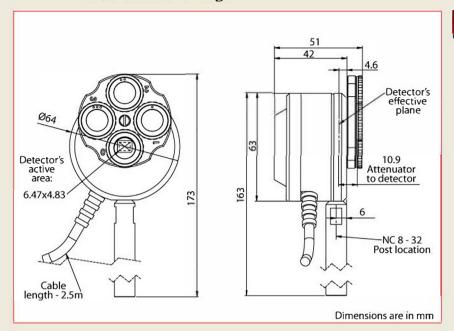
# **More Software Features**

- Data logging to a Text file (up to 99 hours)
- Average
- Zooming
- Printing of Text and pictures
- User set threshold levels
- Full on line Help routine
- Live Snapshot files replay for complete analysis of results

- Capture up to 12 still images
- Report function beam analysis settings & results
- Multiple systems operation (Windows 2000/XP/Vista/7/8)
- Full session recordings for off-line analysis (Mpeg)
- Customer set Pass/Fail criteria
- Tile images in matrix format
- Direct link to Duma's website for support

# **Specifications**

# **CCD Head Drawing:**



## **CCD Head Specifications**

Pixel size:

Camera type: Monochrome interline

transfer CCD ½" format 8.6µm(H)X8.3µm(V)

Sensor active area: 6.47mmX4.83mm weight: 320 gr. with cable

**Power consumption:** 2.6 Watts through USB2.0 port **Accessories included:** Equipped with a built-in filter

wheel, with 3xNG 1.6mm thick Schott colored filters,

cap, mounting post

#### **General Specifications**

PC interface: USB2.0 Attachment, 1.8m long

RS232 / TCP-IP: Data out
Operating temp: -10°c to 50°c
Storage temp: -40°c - 60°c

**CE** compliance

#### **Ordering Information**

The system comes with a camera, a post, a built-in filter wheel with a set of 3xNG Schott colored filters (NG4, NG9, NG10) in housing, a USB2.0 Attachment, software and user manual on CD disk / DiskOnKey, carrying case.

	spectral range
BeamOn VIS-NIR:	350-1310nm
BeamOn UV-NIR:	190-1310nm
BeamOn IR1550:	1550nm±50nm
NG Filter (4/9/10):	1.6mm thick Schott colored filter
	in mount, select type:4/9/10
BeamOn-Sampler:	Attachment for high power lasers
	attenuation (up to 20W)

#### **Host Computer Requirements**

Pentium IV, Dual-Core, 2GHz, 512MB RAM, 64 MB 16 bit color VGA card, resolution 1024x768, CD ROM any type, High Speed USB2.0 port, OS Win / 2000 / XP / Vista / 7 32bit / 7 64 bit / 8.

## System Performance with Software

## **System Response**

(\*) Windowless CCD

Damage threshold:

VIS - NIR 350-1310nm (\*\*) Model IR1550 is based UV - NIR 190-1310nm(\*) on the standard CCD for VIS - NIR which is coated with a conversion coating, enabling capture of signals

at 1550nm +/-50nm.

Max frame rate: 25Hz
Image resolution: 720X576
Shutter speed: 1/50 to 1/100000sec, 9 steps
Gain control: 6dB to 60dB, 16 steps
Null: In CW mode Null function is available to automatically subtract background

Optical dynamic range:up to 1X10<sup>11</sup>using all filters and software controlled electronic shutter and gain

50W/cm<sup>2</sup> with filters

8	
Sensitivity:	~0.5nW/cm <sup>2</sup> at 633 nm (VIS-NIR, UV-NIR)
	~1.5µW/mm <sup>2</sup> at 1310 nm (VIS-NIR, UV-NIR)
	~5µW/mm <sup>2</sup> at 1550 nm (model IR 1550)
Saturation:	~ImW/cm <sup>2</sup> , no filters (VIS-NIR, UV-NIR)
	~5mW/cm² no filters (model IR 1550)
Operation with	Ability to capture and replay images from
pulsed lasers:	slowly pulsing lasers (1-100Hz) while
	filtering out frames with no laser pulse.
	Provision for displaying single shot pulses.
Triggering:	In pulsed mode set threshold by slide bar

to display frames with captured pulses

Max frequency for

single pulse display: 10KHz



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